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PDF Production Engineering By Swadesh Kumar Singh Swadesh Singh has done his Mechanical Engineering from the prestigious Gokaraju Rangaraju Institute of Engineering and Technology, and is the author of many acclaimed articles in engineering subjects. Production Engineering By Swadesh Kumar Singh

### Production Engineering By Swadesh Kumar Singh

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Dr.Swadesh Kumar Singh, M.Tech and Doctorate from IIT Delhi are specialised in Metal Forming. He has published 70 research papers in reputed international and national journals. He has worked in Indian Engineering Services(IES) as Assistant Executive Engineer.

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Production Engineering By Swadesh Kumar Singh Presently active in the research related to conventional and warm sheet metal forming, constitutive modelling and FE computations Dr. Swadesh Kumar Singh holds a Masters and Ph. D. from Indian Institute of Technology (IIT) Delhi India. He received a gold medal for his Bachelor's degree at AMU.

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The revised and updated second edition of this book gives an in-depth presentation of the basic principles and operational procedures of general manufacturing processes. It aims at assisting the students in developing an understanding of the important and often complex interrelationship among various technical and economical factors involved in manufacturing. The book begins with a discussion on material properties while laying emphasis on the influence of materials and processing parameters in understanding manufacturing processes and operations. This is followed by a detailed description of various manufacturing processes commonly used in the industry. With several revisions and the addition of four new chapters, the new edition also includes a detailed discussion on mechanics of metal cutting, features and working of machine tools, design of molds and gating systems for proper filling and cooling of castings. Besides, the new edition provides the basics of solid-state welding processes, weldability, heat in welding, residual stresses and testing of weldments and also of non-conventional machining methods, automation and transfer machining, machining centres, robotics, manufacturing of gears, threads and jigs and fixtures. The book is intended for undergraduate students of mechanical engineering, production engineering and industrial engineering. The diploma students and those preparing for AMIE, Indian Engineering Services and other competitive examinations will also find the book highly useful. New to This Edition : Includes four new chapters Non-conventional Machining Methods; Automation: Transfer Machining, Machining Centres and Robotics; Manufacturing Gears and Threads; and Jigs and Fixtures to meet the course requirements. Offers a good number of worked-out examples to help the students in mastering the concepts of the various manufacturing processes. Provides objective-type questions drawn from various competitive examinations such as Indian Engineering Services and GATE.

Strength of Materials deals with the study of the effect of forces and moments on the deformation of a body. This book follows a simple approach along with numerous solved and unsolved problems to explain the basics followed by advanced concepts such as three dimensional stresses, the theory of simple bending, theories of failure, mechanical properties, material testing and engineering materials.

This is the revised edition of the book with new chapters to incorporate the latest developments in the field.It contains approx. 200 problems from various competitive examinations (GATE, IES, IAS) have been included.The author does hope that with this, the utility of the book will be further enhanced.

Manufacturing And Workshop Practices Have Become Important In The Industrial Environment To Produce Products For The Service Of Mankind. The Basic Need Is To Provide Theoretical And Practical Knowledge Of Manufacturing Processes And Workshop Technology To All The Engineering Students. This Book Covers Most Of The Syllabus Of Manufacturing Processes/Technology, Workshop Technology And Workshop Practices For Engineering (Diploma And Degree) Classes Prescribed By Different Universities And State Technical Boards.Some Comparisons Have Been Given In Tabular Form And The Stress Has Been Given On Figures For Better Understanding Of Tools, Equipments, Machines And Manufacturing Setups Used In Various Manufacturing Shops. At The End Of Each Chapter, A Number Of Questions Have Been Provided For Testing The Student S Understanding About The Concept Of The Subject. The Whole Text Has Been Organized In 26 Chapters.The First Chapter Presents The Brief Introduction Of The Subject With Modern Concepts Of Manufacturing Technology Needed For The Competitive Industrial Environment. Chapter 2 Provides The Necessary Details Of Plant And Shop Layouts. General Industrial Safety Measures To Be Followed In Various Manufacturing Shops Are Described In Detail In Chapter 3. Chapters 4 8 Provide Necessary Details Regarding Fundamentals Of Ferrous Materials, Non-Ferrous Materials, Melting Furnaces, Properties And Testing Of Engineering Materials And Heat Treatment Of Metals And Alloys. Chapters 9 13 Describe Various Tools, Equipments And Processes Used In Various Shops Such As Carpentry, Pattern Making, Mold And Core Making, Foundry Shop, Special Casting Methods And Casting Defects Are Also Explained At Length.Chapters 14 16 Provide Basic Knowledge Of Mechanical Working Of Metals. Fundamental Concepts Related To Forging Work And Other Mechanical Working Processes (Hot And Cold Working) Have Been Discussed At Length With Neat Sketches. Chapter 17 Provides Necessary Details Of Various Welding And Allied Joining Processes Such As Gas Welding, Arc Welding, Resistance Welding, Solid-State Welding, Thermochemical Welding, Brazing And Soldering. Chapters 18 19 Describe Sheet Metal And Fitting Work In Detail. Various Kinds Of Hand Tools And Equipments Used In Sheet Metal And Fitting Shops Have Been Described Using Neat Sketches. Chapters 20 24 Provide Construction And Operational Details Of Various Machine Tools Namely Lathe, Drilling Machine, Shaper, Planer, Slotter, And Milling Machine With The Help Of Neat Diagrams. Chapter 25 Deals With Technique Of Manufacturing Of Products With Powder Metallurgy. The Last Chapter Of The Book Discusses The Basic Concepts Of Quality Control And Inspection Techniques Used In Manufacturing Industries.The Book Would Serve Only As A Text Book For The Students Of Engineering Curriculum But Would Also Provide Reference Material To Engineers Working In Manufacturing Industries.

Gate 2020 Solved Papers for life Sciences consists of 20 completely solved previous year's papers from 2000-2019. Each question is supported with detailed solution for the better understanding of concepts and techniques to solve the questions. This book will completely help the student to familiarize and practice with the original exam pattern. With detailed solutions to previous year questions, students will be able to gain better insights into preparing more efficiently for GATE 2020. About the current edition: a. Completely solved papers of last 20 years, from 2000 to 2019 B. Detailed answers to questions.

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Mechatronics is a core subject for engineers, combining elements of mechanical and electronic engineering into the development of computer-controlled mechanical devices such as DVD players or anti-lock braking systems. This book is the most comprehensive text available for both mechanical and electrical engineering students and will enable them to engage fully with all stages of mechatronic system design. It offers broader and more integrated coverage than other books in the field with practical examples, case studies and exercises throughout and an Instructor's Manual. A further key feature of the book is its integrated coverage of programming the PIC microcontroller, and the use of MATLAB and Simulink programming and modelling, along with code files for downloading from the accompanying website. \* Integrated coverage of PIC microcontroller programming, MATLAB and Simulink modelling \* Fully developed student exercises, detailed practical examples \* Accompanying website with Instructor's Manual, downloadable code and image bank

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